

**STEP ONE**



**STEP TWO**



**ROLLER ASSEMBLY RESTORATION**

**PROCEDURE:**

- 1-2. Inspect the roller assembly for any damages that may prevent the roller assembly from rotating freely. Heat may be applied to any damaged areas in order to make the needed repairs.
- 3-4. Clean any debris from grease fitting openings on outer plate. Apply 8-10 pumps of ngl1 grade #2 multi-purpose gun grease. (< 10mm x 1 straight grease fit)
5. Large diameter pipe wrench or HD chain wrench to free up each roller.
6. Apply spray lubricant or penetrating oil to assembly pin. Repeat as needed in order to free up roller assembly.
7. If this procedure does not work please refer to repair procedure.

**STEP THREE**



**STEP FOUR**




**STEP FIVE**



**STEP SIX**



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